

## ABSTRACT OF THE DISCLOSURE

[0036] There is provided an image forming apparatus comprising a user interface for setting of image forming operation, a sheet feeder section including a plurality of sheet stacks and a sheet transport system, a first printing section including a first fusing assembly for partial fusing of toner images of four colors and robust fusing of toner images of black and white or highlight color and a duplexing assembly, and a second printing section including a second fusing assembly for robust fusing of toner images of four colors. The secondary printing section is connected and disposed at one of both sides of the first printing section, the sheet feeder section is connected and disposed at the other side, and the sections are used in an integrated state. The image forming apparatus further comprises a finishing section connected and disposed at one side of the secondary printing station and having an output portion.